

### SPEED MAJOR CLEANING





### Introduction

SMC Group has initiated its work in water jet industry with the purpose of providing the best innovations since 2014.

Our engineering team has managed to produce different types of water jet accessories up to 2800 bar with using full-automatic machineries.

Adherence to three main principles: innovation, quality, commitment with benefitting from various types of nozzles and connectors has enabled us to produce extraordinary products to perform washing and descaling operations in different industries with the highest efficiency.

As a result, it has been decided to be fully-focused on producing a wide range of such products.

Speed, accuracy, safety, and international production network are controlled by a single technology so that our customers could have easy access and convenience. This factor is one of the most important SMC's superiority in water jet industry.





### **High Pressure Nozzles**

Using and controlling water energy make many impossible things possible in the industry.

Descaling heat exchanger tubes and washing tanks are one of the main mind obsessions of the equipment maintenance team. By the passage of time, carbon, polymer, salt, and oils change into hard materials which cause blockage to reduction the performance.

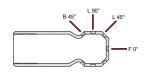
We supply various fixed nozzles up to 2800 bar to remove sediments. Designing and producing a proper nozzle appropriate for the type of sediment, increasing the wash speed, and decreasing the equipment depreciation in the work environment are the most significant targets of SMC. Our various types of nozzles, installable on different type of gun, lance, and rigid lances facilitates a safe and high-quality cleaning operation.



### **High Pressure Nozzles**

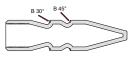


Norrio Tyros	W.P.		Connection	
Nozzle Type	bar	psi	Connection	
	700	10000	NPT	
Classic	1500	22000	BSPP	
	1500		Metric	



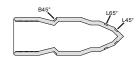


Nozzle Type	W.P.		Connection
	bar	psi	Connection
	700	10000	NPT
Missile	1500	22000	BSPP
	2800	40000	UNF



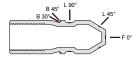


Norda Tura	W.P.		Connection	
Nozzle Type	bar	psi	Connection	
	700	10000	NPT	
Rhino	1500	22000	BSPP	
	1300		Metric	



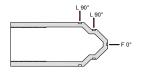








Norda Tura	W.P.		Connection	
Nozzle Type	bar	psi	Connection	
Ealcon	700	10000	NPT	
Falcon	1500	22000	BSPP	

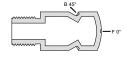






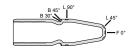






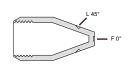


Norrio Tyro	W.P.		Connection
Nozzle Type	bar		
Rocket	700	10000	NPT



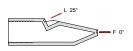


Namela Tyrea	W.P.		Connection
Nozzle Type	bar	psi	Connection
	700	10000	NPT
Pointed	1500	22000	BSPP
	1300		UNF





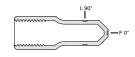
Nozzle Type	W.P.		W.P.		Connection
Nozzie Type	bar	psi	Connection		
Crocointed	700	10000	NPT		



### **High Pressure Nozzles**

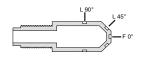


Norrio Tyro	W.P.		Connection
Nozzle Type	bar	psi	Connection
	700	10000	NPT
Convertor	1500	22000	BSPP
	1300		Metric



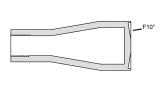


Norma Trees	W.P.		Connection	
Nozzle Type	bar	psi	Connection	
Micro 700	700 1	700 10000 -	BSPP	
IVIICIO			Metric	

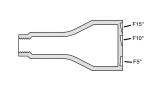


Norrela Tyras	W	W.P.		
Nozzle Type	bar	psi	Connection	
Carrier	2800	40000	UNF	





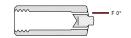








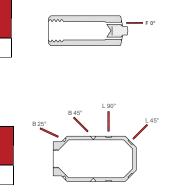
Norrio Type	W	.Р.	Connection
Nozzle Type	bar psi Connec		Connection
Diamond	700	10000	BSPP







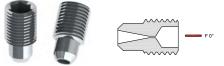
Namela Trusa	W.P.		Connection	
Nozzle Type	bar	psi	Connection	
Fighter	700	10000	NPT	



Norda Tura	W	.Р.	Thusad
Nozzle Type	bar	psi	inread
Camphire insert	2000	40000	Metric
Sapphire insert	2800	40000	Thread  Metric  UNF

















One of the most important issues in cities is supplying a clean hygienic environment. As a result, planting and growing different types of trees in urban areas leads to fresh air increase.

The humidity of sewerage network area attracts the root of trees towards the pipes and lead to their damage and blockage. Transfer of Sand & stones through the pipes and their lack of movement due to the low-speed water flow are considered as the other reasons for sewerage network blockage.

Moreover, waste materials and rubbish existence in the pipes can also expand the blockage.

SMC nozzles, due to their long life, high resistance against corrosion and fast movement are the best choice for sewer pipes wash from 30 up to 2000 mm.



### **Bomb Nozzles**



This nozzle is made of hardened stainless steel; due to the heavy weight and backward outlet jet patterns which are in two different angles (10° & 30°), the nozzle has great power and can easily pass through the pipes by hitting the materials inside the pipes.

When a sewerage network is almost blocked with various kinds of small and big stones, SMC Bomb nozzles can be the best choice to clean up the route.

The Bomb nozzles having single forward jet pattern can be used to open the blocked pipes.

Nozzle	W.P.				Insert	Insert	Weight
Type	bar	psi	Connection	Nozzles No.	Thread	(kg)	
Bomb	250 3650	Female-1" BSPP	11	M10x1	4		
БОПО	250	3030	Female-1.1/4" BSPP	11	MITUXI	7	





Nozzle	W.P.			Insert	Insert	Weight		
Туре		psi	Connection	Nozzles No.	Thread	(kg)		
Bomb	250	250	250	250 3650	Female-1" BSPP	10	M10x1	5.5
БОПО	250	3030	Female-1.1/4" BSPP	10	IVITUXT	8.5		





Nozzle	W	W.P. ar psi		Insert	Insert	Weight
Type	bar	psi	Connection	Nozzles No.	Type	(kg)
Bomb*	250	3650	Female-3/4" BSPP	10	Roundjet Fanjet	4





<sup>\*</sup>Divider Included



### **Quanco Nozzles**

While washing the sewer network, you may encounter the pipes which not only have a rather big diameter, thoroughly filled with sands and stones also outlet jet pattern with 45° are supposed to push the nozzle forward, Due to the big diameter the power of the backward outlet jet patterns is not strong enough to move the nozzle through the long line. Quanco nozzle with its exceptional body-shape can pass through this route rapidly and remove the blockage thanks to its unique body shape and backward outlet jet pattern with a 15° and almost parallel to the horizon line.

Nozzlo	W	.Р.		Insert	Insert	Weight
Type		psi	Connection	Nozzles No.	Thread	(kg)
Ougneo	250	3650	Female-3/4" BSPP	7	M10x1.5	0.9
Quanco	250	3030	Female-1" BSPP	_ ′	WITUXT.5	2





Nozzle	W	.Р.		Insert	Incort	Weight
Type	bar	psi	Connection	Nozzles No.	Insert Thread	(kg)
Ougnes	250	250 3650	Female-3/4" BSPP	10	M10v1 F	0.8
Quarico	Quanco 250		Female-1" BSPP	10	M10x1.5	1.6





### **Curved Head Nozzles**

Nozzle	W	.Р.	Connection	Holes	
Туре	bar	psi	Connection	No.	
C	,	280 4000	Female-3/8" BSPP	4	
Curved Head	280		Female-1/2" BSPP		
riedu			Female-3/4" BSPP		







### **Angle-Faced Nozzles**



When the sewerage pipe is thoroughly blocked, the best device to remove the blockage is SMC Angle-faced nozzle.

These nozzles are designed and produced in two type of Triangle & Quadrangle types which could be opted based on the type of the blockage. Quadrangle nozzle with four forward outlet jet patterns 20° and a single forward outlet jet pattern 0° is appropriate to remove the blockage from large pipes; furthermore, Triangle nozzle with three forward outlet jet patterns 20° and a single forward outlet jet pattern 0° is more suitable for the blockage removal of small pipes.

Nozzle V	W	.Р.		Insert	Incort	Weight			
Type	bar	psi	Connection	Nozzles No.	Insert Thread	(kg)			
Ouadranalo	250	250	250	250	2650	Female-1" BSPP	11	M10x1.5	2.5
Quadrangle	230	3650	Female-1.1/4" BSPP	15	M10x1	7			





Nozzle	W.P.			Insert	Insert	Woight
Type	bar	psi	Connection	Nozzles No.	Thread	Weight (kg)
Triangle	250	3650	Female-3/4" BSPP	10	M8x1.25	0.7





Nozzle	e W.P.		W.P.		Insert	Insert	Weight
Type	bar	psi	Connection	Nozzles No.	Thread	(kg)	
Triangle	250	3650	Female-1/2" NPT	7	FW: M4x0.7 BW: M6x1	0.2	







If tiny stones and some other fine materials slow down the water flow through the sewerage network, SMC Egg nozzles can be used for cleaning.

The light weight and egg-like shape of this nozzle increases its capability to have fast movement through the materials; this nozzle has been designed for moving at high speed and through long routes.

Egg nozzle is equipped with a divider which equally divides the water flow between the backward outlet jet patterns; the divider reduces the non-periodic slugging movements of the nozzle and constantly controls it to have a direct forward movement. The nitrogenized surface of the nozzle body causes the highest resistance against abrasion and corrosion.

Nozzle	W	W.P.		Insert		Weight
Type	bar	psi	Connection	Nozzles No.	Insert Thread	(kg)
Egg	250	3650	Female-1/2" BSPP	6	M10x1.5	0.4







Tiny stones and soft tree roots with some wastes sometimes block the water flow route partially; one of the most practical solutions for clearance without damage is using Piercing nozzle.

due to its six backward outlet jet patterns and one forward jet pattern, this nozzle can easily clean the sewer pipes.

W.P.				Insert	Insert	Weight	
bar	psi	Connection	Nozzles No.	Thread	(kg)		
250 3	250 2650	250 265	2650	Female-1" BSPP	7	M10v1 F	1
230	250   3650	Female-3/4" BSPP	/	IVITUXT.5	0.5		
		bar psi	bar psi Connection  250 3650 Female-1" BSPP	bar psi Connection Nozzles No.  250 3650 Female-1" BSPP 7	bar psi Connection Nozzles No. Insert Thread  Female-1" BSPP 7 M10x1.5		





# Digger Nozzles

By the passage of time, some huge stones may sit on sand layers and narrow the channel route; this consequently leads to a blockage in the sewerage network.

SMC Digger nozzle functions like a heavy boat and easily moves through the sands, it passes them while encountering sands and stones.

Backward outlet jet patterns and swivel coupling reduce the possibility of an overturn for this nozzle.

Nozzle	W.P.			Insert	Insert	Weight
Type	bar	psi	Connection	Nozzles No.	Thread	(kg)
Digger	250	3650	Female-3/4" BSPP	12	M10x1	9



### **Flounder Nozzles**



In the sewerage networks with a rather large diameter and many sands cluttered and settled in layers at the bottom of the channel and water flows in the channel, where the only access for clearance is from the opposite direction of the water flow, submarine Flounder nozzle is simply placed at the bottom of the channel among the sands.

Backward outlet jet patterns produce great power to move the nozzle so that it could tear the layers apart and move in the opposite direction of the water flow in the channel.

Nozzle	W.P.			Insert	Insert	Weight
Type	bar	psi	Connection	Nozzles No.	Thread	(kg)
Flounder	250	3650	Female-3/4" BSPP	6	M10x1	5



### **Ceramic Insert Nozzles**

Norrio Type	W	.Р.	Thread
Nozzle Type	bar	psi	inread
Ceramic insert Allen screw			M4x0.7
	250	3650	M6x1 M8x1.25
			M10x1.5

Norrio Tyro	W	.Р.	Thread
Nozzle Type	bar	psi	Tiffeau
Ceramic insert Hex screw	250	3650	M10x1





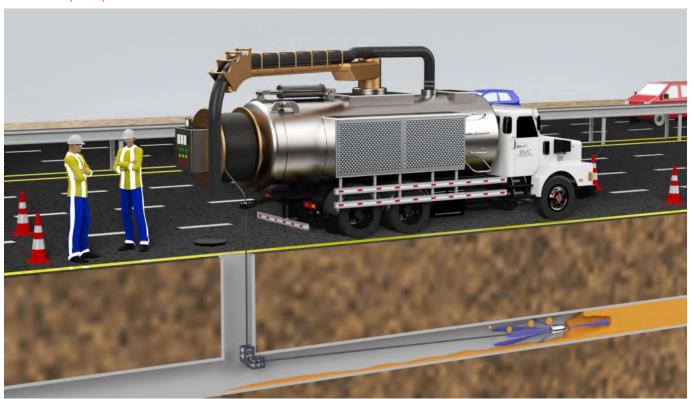


Old sewer pipes are usually worn out; so they break down when expose with pressure.

Therefore, pressure of nozzle outlet water must be completely controlled in order not to be damaged pipe and remove the stones from the channel path that caused blockage in the pipe.

One type of the Bomb nozzles has this feature.

This nozzle has a divider that divides water equally between back ward insert nozzles and slows down the water circulation. In this nozzle, threadless inserts are used to prevent any damages to the pipe body.





### **Connectors**

We design and produce a wide range of connecters in different sizes and based on various standards up to 3200 bar. Choosing hardened stainless steel by cold forming method as the main basic raw material is a proper support for the production of high-quality connectors.

Having the highest pressure withstand, stretch and twist resistance are our priorities in the design and production of the connectors.

Production based on the international thread standards, naming BSP, NPT, and UNF increases the customers' power of choice and determines the safest function with the highest performance and efficiency.



### **Connectors**

### Nipple

Connector	Connector Max. W.P. Connection 1		Connection 2	
Type	bar	psi	Connection 1	Connection 2
	700	700 10000	NPT	NPT
Ni	/00		BSPT	BSPT
Nipple		2000	BSPP	BSPP
	2000	29000	Metric	Metric



### Adapter

Connector	ctor Max. W.P.		Connection 1	Connection 2	
Туре	bar	psi	Connection i	Connection 2	
			NPT	NPT	
			BSPP	NPT	
	700	10000	BSPT	BSPT	
			Metric	NPT	
Adaptor			UNF	NPT	
Adapter	1500	22000	Metric	UN	
			Metric	Metric	
	2000	29000	BSPP	Metric	
			BSPP	BSPP	
	2800	40000	Metric	UNF	



### Gland & Collar & Coupling

Connector	Max. W.P.		Composition
Type	bar	psi	Connection
GL I	1500	22000	UN
Gland	3200	46500	UNF

Connector	Max. W.P.		Composion	
Туре	bar	psi	Connection	
Collar	1500	22000	UNF	
	3200	46500	UNF	

Connector	Max.	W.P.	Connection
Type	bar	psi	Connection
Coupling	2800	40000	UNF



# Wafer Wyes

Connector	Max.	W.P.	Connection
Туре	bar	psi	Connection
	700	10000	NPT
14/afor 14/10	1500	22000	Metric
Wafer Wye	1500		BSPP
	2800	40000	UNF



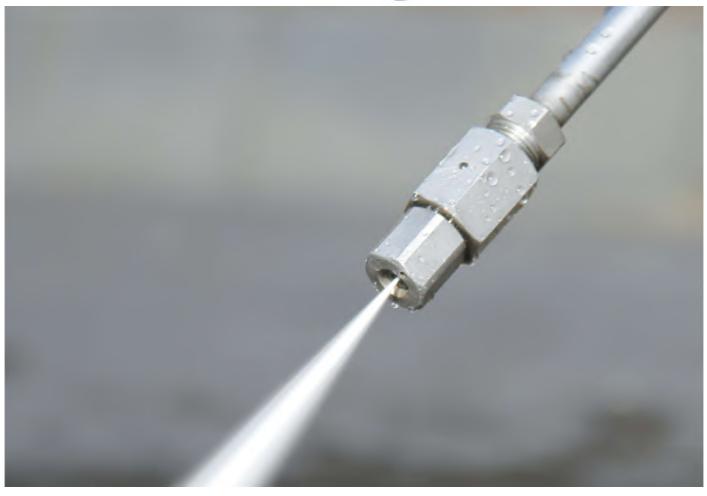
## Nozzle Holder

Connector	Max. W.P.		Connection
Туре	bar	psi	Connection
Nozzle Holder	1500	22000	UNF

Connector	Max.	W.P.	Connection
Type	bar	psi	Connection
Nozzle	2800	40000	UNF
Holder	2000	40000	UNF









### **Equipment**

Speed, accuracy, and safety are our most significant expectations in washing operation; choosing SMC equipment can meet these requirements in descaling process.

Using safe and simple mechanisms can make a contribution to choose a proper method and simplify the target process.

Our equipment is designed and produced in such a way that their assembly, repair & maintenance could be easily done in the shortest possible time.

### Safety

The most basic and crucial principle in an industrial environment is benefiting from appropriate and standard safety equipment. "Hose bursting" or "Connection failure" from installed part are the most important accidents occurring during descaling operation.

Guns and foot valves are the most practical usable water jet equipment which transfers high pressure water, so their being too close to the operator during descaling operation can cause serious hazards.

Using SMC safety wires can considerably resist and reduce the hits resulted from hose disconnection from the connectors.



### **Equipment**

### **Rigid Holder**



If it is required to use rigid lance and a special nozzle to carry out descaling operation, the most important issue is considering and obeying the safety principles; hence, it is essential for the operator to have sufficient proficiency over all equipment and good command of descaling operation.

SMC rigid holder is one of the best equipment connecting the hose to the rigid lance. The body of the rigid lance is designed in a way that it could be easily held in the operator's hand, so the operator can resume his work without any fatigue. The soft standard ribbed body prevents from any slip from the operator's hand while hitting during the descaling operation. We manage to plan a safe wash-up operation using safe and standard equipment.

Equipment	W.P.		Rigid	Hose
Туре	bar	psi	Connection	Connection
	1500	22000	Female - 3/8"UNF	
Rigid			Female - 9/16"UNF	Male - M24x1.5
Holder			Female - 1/8"BSPP	Maie - M24x1.5
			Female - 1/4"BSPP	



### Centralizer



Centralizer is one of the equipment used for nozzle movement in the center of sewer pipes. Umbrella mechanism has been used in design of the centralizer to increase adjustment speed. To reduce the weight and prevent from the sparkles in the pipes due to the flammable gases, the equipment is made of Aluminum with a special anti-sparkle cover.



Equipment	Equipment W.P.		Inlet	Outlet	Weight	Adjustable for
Туре	bar	psi	Connection	Connection	(Kg)	Pipe Range (inch)
Centralizer	250	3650	Male - 1" BSPP	Male - 1" BSPP	7.5	11"-26"

### Safety

### **Safety Wire**



When a hose is detached from the connector, our powerful safety wire can reduce the hits to the operator. The overall spring on the safety wire keeps the holder rings around the hose tightly. Two-headed wire are manually woven to each other before being crimped. So that, these wires could withstand instant hits easily due to having the highest stretch endurance. A thorough control of all safety wires (one-byone) before delivering to the customer is included as one of the mandatory conditions for our QC department.

Safety Wire	Breaking	Connection	L
Type	Load (N)	Range Size (mm)	(mm)
Safety Wire With Spring	12000	10-35	



Safety Wire	Breaking	Hose Outer Diameter	L
Type	Load (N)	Range Size (mm)	(mm)
Braided Safety Wire	20000	20-25	800











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